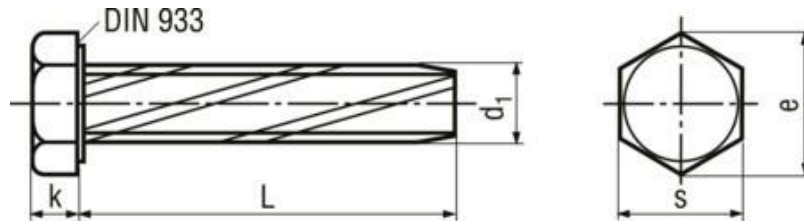


Hex head thread cutting screws type A, with metric thread

DIN-7513A



Headform

Hexagon

Drive

Hexagon

Thread

fully threaded

Material

Steel

Material execution

case-hardened

Surface

As per Requirements

Hardness

As Per Requirements

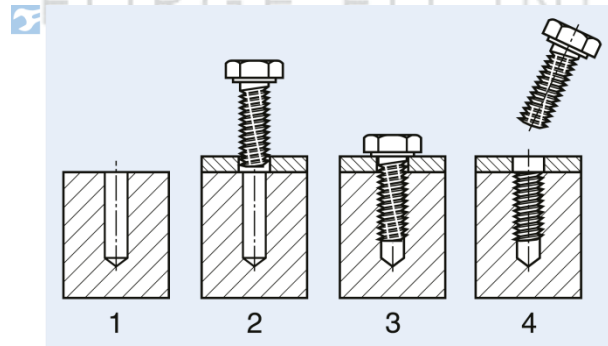
Standard

DIN 7513 A, ~ČSN 021226-9

Assembly notice

1. Drill or die-cut the pilot hole
2. The screw cuts its own internal thread in the pilot hole
3. The self cutting screw is tightened. The pilot hole depth must be aligned (chips)
4. After the self-tapping screw is removed, the internal thread is clearly visible

Illustration assembly



Warnings

ISO 4042
 Quenched and tempered fasteners
 ≥ 360 HV and tempered case-hardened fasteners with electroplated coatings:
 Susceptible to hydrogen embrittlement!
 Further notice to residual risks can be found in the introduction section.

Article no.	d1	L	k	s	e min.	Bore Ø H11
7105010	M5	10	3,5	8	8,79	4,5
7105012	M5	12	3,5	8	8,79	4,5
7105016	M5	16	3,5	8	8,79	4,5
7105020	M5	20	3,5	8	8,79	4,5
7106012	M6	12	4	10	11,05	5,5
7106016	M6	16	4	10	11,05	5,5
7106020	M6	20	4	10	11,05	5,5
7106025	M6	25	4	10	11,05	5,5
7108016	M8	16	5,3	13	14,38	7,4
7108020	M8	20	5,3	13	14,38	7,4
7108025	M8	25	5,3	13	14,38	7,4
7108030	M8	30	5,3	13	14,38	7,4



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